

TAIRILAC® AG15AB

Formosa Chemicals & Fibre Corporation - Acrylonitrile Butadiene Styrene

General Information

Product Description

Jet Black General Grade

Features: Jet black, High gloss

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Features	• High Gloss
Agency Ratings	• EC 1907/2006 (REACH)
RoHS Compliance	• RoHS Compliant
UL File Number	• E162823
Appearance	• Black

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity ²	1.05		ASTM D792
Density (73°F)	1.05	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR)			ASTM D1238
200°C/5.0 kg	2.4	g/10 min	
220°C/10.0 kg	24	g/10 min	
Melt Mass-Flow Rate (MFR)			ISO 1133
200°C/5.0 kg	2.4	g/10 min	
220°C/10.0 kg	24	g/10 min	
Molding Shrinkage - Flow (0.126 in)	4.0E-3 to 7.0E-3	in/in	ASTM D955
Molding Shrinkage (0.126 in)	0.40 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ³ (73°F)	68200	psi	ASTM D638
Tensile Stress (73°F)	6820	psi	ISO 527-2/50
Flexural Modulus ⁴ (73°F)	356000	psi	ASTM D790
Flexural Modulus ⁵ (73°F)	348000	psi	ISO 178
Flexural Strength ⁴ (73°F)	11800	psi	ASTM D790
Flexural Stress ⁵ (73°F)	10000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F, 0.157 in)	10	ft·lb/in ²	ISO 179
Notched Izod Impact (73°F, 0.250 in)	3.5	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	109		ASTM D785
Rockwell Hardness (R-Scale, 73°F)	109		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁶ (264 psi, Unannealed, 0.250 in)	187	°F	ASTM D648
Deflection Temperature Under Load ⁶ (264 psi, Annealed, 0.250 in)	205	°F	ASTM D648
Deflection Temperature Under Load ⁶ (264 psi, Annealed, 0.157 in)	201	°F	ISO 75-2/A
Vicat Softening Temperature	205	°F	ASTM D1525 ⁷
Vicat Softening Temperature	201	°F	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 to 0.12 in)	HB		UL 94



Processing Information		
Injection	Nominal Value	Unit
Drying Temperature	158 to 176	°F
Drying Time	2.0 to 3.0	hr
Mold Temperature	104 to 176	°F
Injection Pressure	9960 to 15600	psi
Notes		
¹ Typical properties: these are not to be construed as specifications.		
² 23°C		
³ 2.0 in/min		
⁴ 0.59 in/min		
⁵ 0.079 in/min		
⁶ 120°C/h		
⁷ Rate A (50°C/h), Loading 2 (50 N)		

